

Blanche	20 Calculs en 1 minute.	N° 16	
$8 \times 10 = 80$	$2 \times 10 = 20$	$2 \times 2 = 4$	$10 \times 2 = 20$
$6 \times 10 = 60$	$4 \times 2 = 8$	$5 \times 2 = 10$	$10 \times 2 = 20$
$4 \times 2 = 8$	$4 \times 2 = 8$	$4 \times 10 = 40$	$8 \times 2 = 16$
$5 \times 2 = 10$	$4 \times 10 = 40$	$7 \times 2 = 14$	$3 \times 2 = 6$
$8 \times 10 = 80$	$5 \times 2 = 10$	$2 \times 10 = 20$	$4 \times 10 = 40$

Blanche	20 Calculs en 1 minute.	N° 18	
$7 \times 2 = 14$	$2 \times 2 = 4$	$6 \times 10 = 60$	$7 \times 10 = 70$
$8 \times 2 = 16$	$2 \times 10 = 20$	$6 \times 10 = 60$	$3 \times 2 = 6$
$4 \times 10 = 40$	$4 \times 10 = 40$	$2 \times 10 = 20$	$7 \times 2 = 14$
$7 \times 2 = 14$	$4 \times 10 = 40$	$3 \times 10 = 30$	$8 \times 2 = 16$
$2 \times 10 = 20$	$6 \times 10 = 60$	$9 \times 2 = 18$	$3 \times 2 = 6$

Blanche	20 Calculs en 1 minute.	N° 65	
$6 \times 10 = 60$	$3 \times 2 = 6$	$7 \times 2 = 14$	$2 \times 2 = 4$
$2 \times 2 = 4$	$6 \times 10 = 60$	$8 \times 10 = 80$	$8 \times 10 = 80$
$2 \times 2 = 4$	$3 \times 10 = 30$	$3 \times 10 = 30$	$3 \times 2 = 6$
$6 \times 2 = 12$	$2 \times 2 = 4$	$9 \times 2 = 18$	$3 \times 10 = 30$
$6 \times 2 = 12$	$6 \times 10 = 60$	$9 \times 2 = 18$	$6 \times 2 = 12$

Blanche	20 Calculs en 1 minute.	N° 49	
$4 \times 10 = 40$	$3 \times 10 = 30$	$5 \times 10 = 50$	$6 \times 10 = 60$
$9 \times 2 = 18$	$4 \times 10 = 40$	$3 \times 10 = 30$	$8 \times 2 = 16$
$9 \times 2 = 18$	$9 \times 10 = 90$	$7 \times 10 = 70$	$5 \times 10 = 50$
$9 \times 2 = 18$	$5 \times 10 = 50$	$10 \times 10 = 100$	$7 \times 10 = 70$
$2 \times 2 = 4$	$10 \times 10 = 100$	$8 \times 10 = 80$	$2 \times 2 = 4$

Blanche	20 Calculs en 1 minute.	N° 67	
$9 \times 10 = 90$	$5 \times 2 = 10$	$5 \times 2 = 10$	$4 \times 10 = 40$
$4 \times 10 = 40$	$7 \times 10 = 70$	$2 \times 2 = 4$	$9 \times 10 = 90$
$8 \times 10 = 80$	$9 \times 10 = 90$	$9 \times 2 = 18$	$8 \times 10 = 80$
$5 \times 10 = 50$	$4 \times 2 = 8$	$3 \times 10 = 30$	$3 \times 2 = 6$
$4 \times 10 = 40$	$4 \times 10 = 40$	$4 \times 2 = 8$	$3 \times 10 = 30$

Jaune	20 Calculs en 1 minute.	N° 39
$8 \times 2 = 16$	$8 \times 5 = 40$	$3 \times 5 = 15$
$4 \times 2 = 8$	$6 \times 5 = 30$	$9 \times 5 = 45$
$8 \times 10 = 80$	$5 \times 5 = 25$	$3 \times 5 = 15$
$4 \times 10 = 40$	$7 \times 5 = 35$	$8 \times 5 = 40$
$6 \times 2 = 12$	$8 \times 5 = 40$	$2 \times 5 = 10$
	$5 \times 4 = 20$	
	$5 \times 9 = 45$	
	$5 \times 8 = 40$	
	$5 \times 3 = 15$	
	$5 \times 3 = 15$	

Jaune	20 Calculs en 1 minute.	N° 86
$9 \times 10 = 90$	$6 \times 5 = 30$	$8 \times 5 = 40$
$4 \times 2 = 8$	$2 \times 5 = 10$	$7 \times 5 = 35$
$9 \times 2 = 18$	$5 \times 5 = 25$	$9 \times 5 = 45$
$6 \times 2 = 12$	$10 \times 5 = 50$	$8 \times 5 = 40$
$5 \times 2 = 10$	$3 \times 5 = 15$	$4 \times 5 = 20$
	$5 \times 3 = 15$	
	$5 \times 3 = 15$	
	$5 \times 9 = 45$	
	$5 \times 6 = 30$	
	$5 \times 10 = 50$	

Jaune	20 Calculs en 1 minute.	N° 92
$8 \times 10 = 80$	$2 \times 5 = 10$	$3 \times 5 = 15$
$7 \times 10 = 70$	$9 \times 5 = 45$	$5 \times 5 = 25$
$8 \times 10 = 80$	$4 \times 5 = 20$	$2 \times 5 = 10$
$2 \times 10 = 20$	$4 \times 5 = 20$	$9 \times 5 = 45$
$4 \times 2 = 8$	$7 \times 5 = 35$	$4 \times 5 = 20$
	$5 \times 2 = 10$	
	$5 \times 5 = 25$	
	$5 \times 4 = 20$	
	$5 \times 2 = 10$	
	$5 \times 3 = 15$	

Jaune	20 Calculs en 1 minute.	N° 65
$10 \times 10 = 100$	$8 \times 5 = 40$	$2 \times 5 = 10$
$10 \times 2 = 20$	$6 \times 5 = 30$	$8 \times 5 = 40$
$8 \times 10 = 80$	$3 \times 5 = 15$	$10 \times 5 = 50$
$3 \times 10 = 30$	$4 \times 5 = 20$	$6 \times 5 = 30$
$8 \times 2 = 16$	$9 \times 5 = 45$	$2 \times 5 = 10$
	$5 \times 9 = 45$	
	$5 \times 8 = 40$	
	$5 \times 9 = 45$	
	$5 \times 5 = 25$	
	$5 \times 8 = 40$	

Jaune	20 Calculs en 1 minute.	N° 47
$7 \times 10 = 70$	$5 \times 5 = 25$	$8 \times 5 = 40$
$7 \times 10 = 70$	$9 \times 5 = 45$	$4 \times 5 = 20$
$8 \times 10 = 80$	$3 \times 5 = 15$	$4 \times 5 = 20$
$5 \times 2 = 10$	$6 \times 5 = 30$	$4 \times 5 = 20$
$4 \times 2 = 8$	$7 \times 5 = 35$	$9 \times 5 = 45$
	$5 \times 7 = 35$	
	$5 \times 6 = 30$	
	$5 \times 6 = 30$	
	$5 \times 2 = 10$	
	$5 \times 9 = 45$	

Orange	20 Calculs en 1 minute.		N° 95
$5 \times 4 = 20$	$10 \times 3 = 30$	$7 \times 4 = 28$	$9 \times 3 = 27$
$10 \times 3 = 30$	$9 \times 3 = 27$	$9 \times 3 = 27$	$8 \times 4 = 32$
$2 \times 3 = 6$	$4 \times 4 = 16$	$4 \times 4 = 16$	$9 \times 4 = 36$
$10 \times 4 = 40$	$5 \times 4 = 20$	$6 \times 4 = 24$	$10 \times 4 = 40$
$2 \times 3 = 6$	$3 \times 4 = 12$	$5 \times 4 = 20$	$9 \times 4 = 36$

Orange	20 Calculs en 1 minute.		N° 3
$2 \times 4 = 8$	$2 \times 4 = 8$	$6 \times 3 = 18$	$8 \times 3 = 24$
$8 \times 4 = 32$	$7 \times 3 = 21$	$4 \times 4 = 16$	$3 \times 4 = 12$
$6 \times 4 = 24$	$7 \times 3 = 21$	$3 \times 3 = 9$	$8 \times 4 = 32$
$2 \times 3 = 6$	$9 \times 4 = 36$	$8 \times 3 = 24$	$3 \times 3 = 9$
$4 \times 3 = 12$	$9 \times 3 = 27$	$5 \times 3 = 15$	$8 \times 3 = 24$

Orange	20 Calculs en 1 minute.		N° 58
$3 \times 3 = 9$	$4 \times 3 = 12$	$2 \times 4 = 8$	$8 \times 3 = 24$
$7 \times 3 = 21$	$2 \times 3 = 6$	$10 \times 3 = 30$	$3 \times 4 = 12$
$7 \times 3 = 21$	$5 \times 4 = 20$	$9 \times 3 = 27$	$10 \times 3 = 30$
$4 \times 4 = 16$	$3 \times 4 = 12$	$3 \times 4 = 12$	$8 \times 4 = 32$
$2 \times 3 = 6$	$9 \times 4 = 36$	$6 \times 3 = 18$	$2 \times 3 = 6$

Orange	20 Calculs en 1 minute.		N° 7
$4 \times 4 = 16$	$6 \times 4 = 24$	$7 \times 3 = 21$	$9 \times 3 = 27$
$10 \times 3 = 30$	$4 \times 4 = 16$	$4 \times 4 = 16$	$7 \times 3 = 21$
$9 \times 3 = 27$	$3 \times 3 = 9$	$6 \times 3 = 18$	$6 \times 4 = 24$
$8 \times 4 = 32$	$7 \times 4 = 28$	$3 \times 4 = 12$	$9 \times 3 = 27$
$4 \times 3 = 12$	$8 \times 4 = 32$	$3 \times 3 = 9$	$5 \times 4 = 20$

Orange	20 Calculs en 1 minute.		N° 80
$8 \times 3 = 24$	$7 \times 4 = 28$	$5 \times 3 = 15$	$7 \times 3 = 21$
$7 \times 4 = 28$	$9 \times 3 = 27$	$4 \times 4 = 16$	$2 \times 4 = 8$
$9 \times 3 = 27$	$3 \times 4 = 12$	$7 \times 3 = 21$	$8 \times 4 = 32$
$3 \times 3 = 9$	$5 \times 4 = 20$	$7 \times 3 = 21$	$6 \times 3 = 18$
$6 \times 4 = 24$	$10 \times 4 = 40$	$3 \times 3 = 9$	$5 \times 3 = 15$

Vert Clair	20 Calculs en 1 minute.	N° 14	
$3 \times 6 = 18$	$8 \times 6 = 48$	$4 \times 6 = 24$	$4 \times 6 = 24$
$4 \times 6 = 24$	$6 \times 6 = 36$	$10 \times 6 = 60$	$10 \times 6 = 60$
$9 \times 6 = 54$	$9 \times 6 = 54$	$6 \times 6 = 36$	$2 \times 6 = 12$
$4 \times 6 = 24$	$8 \times 6 = 48$	$7 \times 6 = 42$	$2 \times 6 = 12$
$4 \times 6 = 24$	$3 \times 6 = 18$	$2 \times 6 = 12$	$4 \times 6 = 24$

Vert Clair	20 Calculs en 1 minute.	N° 78	
$10 \times 6 = 60$	$7 \times 6 = 42$	$7 \times 6 = 42$	$9 \times 6 = 54$
$8 \times 6 = 48$	$7 \times 6 = 42$	$6 \times 6 = 36$	$2 \times 6 = 12$
$9 \times 6 = 54$	$4 \times 6 = 24$	$7 \times 6 = 42$	$7 \times 6 = 42$
$8 \times 6 = 48$	$5 \times 6 = 30$	$10 \times 6 = 60$	$6 \times 6 = 36$
$9 \times 6 = 54$	$7 \times 6 = 42$	$10 \times 6 = 60$	$3 \times 6 = 18$

Vert Clair	20 Calculs en 1 minute.	N° 85	
$10 \times 6 = 60$	$5 \times 6 = 30$	$2 \times 6 = 12$	$4 \times 6 = 24$
$9 \times 6 = 54$	$3 \times 6 = 18$	$3 \times 6 = 18$	$9 \times 6 = 54$
$2 \times 6 = 12$	$7 \times 6 = 42$	$8 \times 6 = 48$	$10 \times 6 = 60$
$10 \times 6 = 60$	$10 \times 6 = 60$	$9 \times 6 = 54$	$5 \times 6 = 30$
$7 \times 6 = 42$	$3 \times 6 = 18$	$5 \times 6 = 30$	$7 \times 6 = 42$

Vert Clair	20 Calculs en 1 minute.	N° 40	
$3 \times 6 = 18$	$8 \times 6 = 48$	$9 \times 6 = 54$	$9 \times 6 = 54$
$10 \times 6 = 60$	$3 \times 6 = 18$	$5 \times 6 = 30$	$10 \times 6 = 60$
$3 \times 6 = 18$	$6 \times 6 = 36$	$8 \times 6 = 48$	$6 \times 6 = 36$
$10 \times 6 = 60$	$3 \times 6 = 18$	$10 \times 6 = 60$	$9 \times 6 = 54$
$5 \times 6 = 30$	$7 \times 6 = 42$	$9 \times 6 = 54$	$10 \times 6 = 60$

Vert Clair	20 Calculs en 1 minute.	N° 68	
$2 \times 6 = 12$	$7 \times 6 = 42$	$2 \times 6 = 12$	$9 \times 6 = 54$
$8 \times 6 = 48$	$6 \times 6 = 36$	$5 \times 6 = 30$	$7 \times 6 = 42$
$10 \times 6 = 60$	$5 \times 6 = 30$	$4 \times 6 = 24$	$2 \times 6 = 12$
$9 \times 6 = 54$	$2 \times 6 = 12$	$6 \times 6 = 36$	$9 \times 6 = 54$
$10 \times 6 = 60$	$10 \times 6 = 60$	$8 \times 6 = 48$	$7 \times 6 = 42$

Vert Foncé	20 Calculs en 1 minute.	N° 27	
$5 \times 7 = 35$	$7 \times 7 = 49$	$5 \times 7 = 35$	$5 \times 7 = 35$
$5 \times 7 = 35$	$5 \times 7 = 35$	$9 \times 7 = 63$	$9 \times 7 = 63$
$4 \times 7 = 28$	$4 \times 7 = 28$	$10 \times 7 = 70$	$2 \times 7 = 14$
$7 \times 7 = 49$	$2 \times 7 = 14$	$10 \times 7 = 70$	$4 \times 7 = 28$
$10 \times 7 = 70$	$4 \times 7 = 28$	$4 \times 7 = 28$	$5 \times 7 = 35$

Vert Foncé	20 Calculs en 1 minute.	N° 13	
$7 \times 7 = 49$	$4 \times 7 = 28$	$5 \times 7 = 35$	$3 \times 7 = 21$
$2 \times 7 = 14$	$8 \times 7 = 56$	$7 \times 7 = 49$	$9 \times 7 = 63$
$7 \times 7 = 49$	$8 \times 7 = 56$	$5 \times 7 = 35$	$2 \times 7 = 14$
$6 \times 7 = 42$	$7 \times 7 = 49$	$9 \times 7 = 63$	$7 \times 7 = 49$
$9 \times 7 = 63$	$5 \times 7 = 35$	$8 \times 7 = 56$	$8 \times 7 = 56$

Vert Foncé	20 Calculs en 1 minute.	N° 10	
$8 \times 7 = 56$	$4 \times 7 = 28$	$8 \times 7 = 56$	$8 \times 7 = 56$
$5 \times 7 = 35$	$3 \times 7 = 21$	$6 \times 7 = 42$	$3 \times 7 = 21$
$10 \times 7 = 70$	$7 \times 7 = 49$	$4 \times 7 = 28$	$5 \times 7 = 35$
$6 \times 7 = 42$	$3 \times 7 = 21$	$9 \times 7 = 63$	$6 \times 7 = 42$
$2 \times 7 = 14$	$9 \times 7 = 63$	$6 \times 7 = 42$	$2 \times 7 = 14$

Vert Foncé	20 Calculs en 1 minute.	N° 31	
$4 \times 7 = 28$	$2 \times 7 = 14$	$10 \times 7 = 70$	$7 \times 7 = 49$
$2 \times 7 = 14$	$3 \times 7 = 21$	$10 \times 7 = 70$	$5 \times 7 = 35$
$3 \times 7 = 21$	$2 \times 7 = 14$	$4 \times 7 = 28$	$5 \times 7 = 35$
$8 \times 7 = 56$	$3 \times 7 = 21$	$3 \times 7 = 21$	$6 \times 7 = 42$
$3 \times 7 = 21$	$2 \times 7 = 14$	$10 \times 7 = 70$	$2 \times 7 = 14$

Vert Foncé	20 Calculs en 1 minute.	N° 65	
$5 \times 7 = 35$	$2 \times 7 = 14$	$8 \times 7 = 56$	$4 \times 7 = 28$
$10 \times 7 = 70$	$10 \times 7 = 70$	$6 \times 7 = 42$	$5 \times 7 = 35$
$4 \times 7 = 28$	$7 \times 7 = 49$	$3 \times 7 = 21$	$3 \times 7 = 21$
$9 \times 7 = 63$	$7 \times 7 = 49$	$6 \times 7 = 42$	$8 \times 7 = 56$
$8 \times 7 = 56$	$7 \times 7 = 49$	$9 \times 7 = 63$	$9 \times 7 = 63$

Bleu Clair	20 Calculs en 1 minute.	N° 21	
$3 \times 8 = 24$	$7 \times 8 = 56$	$3 \times 8 = 24$	$3 \times 8 = 24$
$2 \times 8 = 16$	$7 \times 8 = 56$	$7 \times 8 = 56$	$10 \times 8 = 80$
$2 \times 8 = 16$	$2 \times 8 = 16$	$8 \times 8 = 64$	$10 \times 8 = 80$
$2 \times 8 = 16$	$5 \times 8 = 40$	$7 \times 8 = 56$	$10 \times 8 = 80$
$9 \times 8 = 72$	$7 \times 8 = 56$	$10 \times 8 = 80$	$3 \times 8 = 24$

Bleu Clair	20 Calculs en 1 minute.	N° 42	
$6 \times 8 = 48$	$2 \times 8 = 16$	$5 \times 8 = 40$	$6 \times 8 = 48$
$8 \times 8 = 64$	$8 \times 8 = 64$	$7 \times 8 = 56$	$3 \times 8 = 24$
$10 \times 8 = 80$	$9 \times 8 = 72$	$7 \times 8 = 56$	$9 \times 8 = 72$
$4 \times 8 = 32$	$2 \times 8 = 16$	$4 \times 8 = 32$	$7 \times 8 = 56$
$3 \times 8 = 24$	$3 \times 8 = 24$	$9 \times 8 = 72$	$5 \times 8 = 40$

Bleu Clair	20 Calculs en 1 minute.	N° 13	
$7 \times 8 = 56$	$10 \times 8 = 80$	$4 \times 8 = 32$	$10 \times 8 = 80$
$10 \times 8 = 80$	$3 \times 8 = 24$	$8 \times 8 = 64$	$7 \times 8 = 56$
$7 \times 8 = 56$	$10 \times 8 = 80$	$3 \times 8 = 24$	$8 \times 8 = 64$
$7 \times 8 = 56$	$5 \times 8 = 40$	$9 \times 8 = 72$	$9 \times 8 = 72$
$6 \times 8 = 48$	$9 \times 8 = 72$	$2 \times 8 = 16$	$8 \times 8 = 64$

Bleu Clair	20 Calculs en 1 minute.	N° 43	
$5 \times 8 = 40$	$4 \times 8 = 32$	$9 \times 8 = 72$	$6 \times 8 = 48$
$5 \times 8 = 40$	$5 \times 8 = 40$	$2 \times 8 = 16$	$7 \times 8 = 56$
$5 \times 8 = 40$	$9 \times 8 = 72$	$6 \times 8 = 48$	$8 \times 8 = 64$
$7 \times 8 = 56$	$2 \times 8 = 16$	$3 \times 8 = 24$	$7 \times 8 = 56$
$3 \times 8 = 24$	$8 \times 8 = 64$	$7 \times 8 = 56$	$8 \times 8 = 64$

Bleu Clair	20 Calculs en 1 minute.	N° 77	
$5 \times 8 = 40$	$6 \times 8 = 48$	$5 \times 8 = 40$	$7 \times 8 = 56$
$2 \times 8 = 16$	$10 \times 8 = 80$	$10 \times 8 = 80$	$2 \times 8 = 16$
$5 \times 8 = 40$	$7 \times 8 = 56$	$10 \times 8 = 80$	$5 \times 8 = 40$
$2 \times 8 = 16$	$2 \times 8 = 16$	$9 \times 8 = 72$	$5 \times 8 = 40$
$10 \times 8 = 80$	$5 \times 8 = 40$	$10 \times 8 = 80$	$3 \times 8 = 24$

Bleu Foncé	20 Calculs en 1 minute.	N° 20	
$7 \times 9 = 63$	$2 \times 9 = 18$	$4 \times 9 = 36$	$2 \times 9 = 18$
$2 \times 9 = 18$	$2 \times 9 = 18$	$9 \times 9 = 81$	$5 \times 9 = 45$
$10 \times 9 = 90$	$6 \times 9 = 54$	$9 \times 9 = 81$	$9 \times 9 = 81$
$8 \times 9 = 72$	$9 \times 9 = 81$	$6 \times 9 = 54$	$6 \times 9 = 54$
$2 \times 9 = 18$	$7 \times 9 = 63$	$8 \times 9 = 72$	$7 \times 9 = 63$

Bleu Foncé	20 Calculs en 1 minute.	N° 61	
$2 \times 9 = 18$	$10 \times 9 = 90$	$4 \times 9 = 36$	$7 \times 9 = 63$
$2 \times 9 = 18$	$10 \times 9 = 90$	$10 \times 9 = 90$	$8 \times 9 = 72$
$9 \times 9 = 81$	$3 \times 9 = 27$	$7 \times 9 = 63$	$3 \times 9 = 27$
$8 \times 9 = 72$	$5 \times 9 = 45$	$10 \times 9 = 90$	$2 \times 9 = 18$
$4 \times 9 = 36$	$10 \times 9 = 90$	$5 \times 9 = 45$	$6 \times 9 = 54$

Bleu Foncé	20 Calculs en 1 minute.	N° 85	
$2 \times 9 = 18$	$2 \times 9 = 18$	$5 \times 9 = 45$	$3 \times 9 = 27$
$7 \times 9 = 63$	$6 \times 9 = 54$	$2 \times 9 = 18$	$5 \times 9 = 45$
$8 \times 9 = 72$	$5 \times 9 = 45$	$7 \times 9 = 63$	$10 \times 9 = 90$
$7 \times 9 = 63$	$7 \times 9 = 63$	$4 \times 9 = 36$	$8 \times 9 = 72$
$5 \times 9 = 45$	$2 \times 9 = 18$	$8 \times 9 = 72$	$3 \times 9 = 27$

Bleu Foncé	20 Calculs en 1 minute.	N° 31	
$8 \times 9 = 72$	$10 \times 9 = 90$	$6 \times 9 = 54$	$3 \times 9 = 27$
$7 \times 9 = 63$	$8 \times 9 = 72$	$8 \times 9 = 72$	$6 \times 9 = 54$
$7 \times 9 = 63$	$2 \times 9 = 18$	$6 \times 9 = 54$	$5 \times 9 = 45$
$8 \times 9 = 72$	$3 \times 9 = 27$	$7 \times 9 = 63$	$3 \times 9 = 27$
$8 \times 9 = 72$	$2 \times 9 = 18$	$9 \times 9 = 81$	$9 \times 9 = 81$

Bleu Foncé	20 Calculs en 1 minute.	N° 97	
$2 \times 9 = 18$	$8 \times 9 = 72$	$10 \times 9 = 90$	$9 \times 9 = 81$
$3 \times 9 = 27$	$2 \times 9 = 18$	$7 \times 9 = 63$	$7 \times 9 = 63$
$6 \times 9 = 54$	$6 \times 9 = 54$	$7 \times 9 = 63$	$10 \times 9 = 90$
$2 \times 9 = 18$	$5 \times 9 = 45$	$6 \times 9 = 54$	$4 \times 9 = 36$
$9 \times 9 = 81$	$5 \times 9 = 45$	$7 \times 9 = 63$	$2 \times 9 = 18$

Violette	20 Calculs en 1 minute.		N° 72
$2 \times 11 = 22$	$4 \times 11 = 44$	$2 \times 11 = 22$	$4 \times 11 = 44$
$9 \times 11 = 99$	$5 \times 11 = 55$	$2 \times 11 = 22$	$3 \times 11 = 33$
$8 \times 11 = 88$	$5 \times 11 = 55$	$7 \times 11 = 77$	$4 \times 11 = 44$
$5 \times 11 = 55$	$2 \times 11 = 22$	$6 \times 11 = 66$	$2 \times 11 = 22$
$10 \times 11 = 110$	$7 \times 11 = 77$	$6 \times 11 = 66$	$7 \times 11 = 77$

Violette	20 Calculs en 1 minute.		N° 57
$9 \times 11 = 99$	$4 \times 11 = 44$	$9 \times 11 = 99$	$10 \times 11 = 110$
$5 \times 11 = 55$	$3 \times 11 = 33$	$3 \times 11 = 33$	$5 \times 11 = 55$
$3 \times 11 = 33$	$2 \times 11 = 22$	$9 \times 11 = 99$	$5 \times 11 = 55$
$5 \times 11 = 55$	$10 \times 11 = 110$	$5 \times 11 = 55$	$5 \times 11 = 55$
$10 \times 11 = 110$	$7 \times 11 = 77$	$8 \times 11 = 88$	$9 \times 11 = 99$

Violette	20 Calculs en 1 minute.		N° 14
$10 \times 11 = 110$	$9 \times 11 = 99$	$10 \times 11 = 110$	$4 \times 11 = 44$
$6 \times 11 = 66$	$7 \times 11 = 77$	$8 \times 11 = 88$	$2 \times 11 = 22$
$7 \times 11 = 77$	$7 \times 11 = 77$	$4 \times 11 = 44$	$7 \times 11 = 77$
$10 \times 11 = 110$	$5 \times 11 = 55$	$3 \times 11 = 33$	$10 \times 11 = 110$
$4 \times 11 = 44$	$2 \times 11 = 22$	$3 \times 11 = 33$	$10 \times 11 = 110$

Violette	20 Calculs en 1 minute.		N° 3
$4 \times 11 = 44$	$4 \times 11 = 44$	$9 \times 11 = 99$	$4 \times 11 = 44$
$3 \times 11 = 33$	$6 \times 11 = 66$	$3 \times 11 = 33$	$6 \times 11 = 66$
$3 \times 11 = 33$	$6 \times 11 = 66$	$10 \times 11 = 110$	$8 \times 11 = 88$
$8 \times 11 = 88$	$7 \times 11 = 77$	$2 \times 11 = 22$	$9 \times 11 = 99$
$8 \times 11 = 88$	$6 \times 11 = 66$	$8 \times 11 = 88$	$10 \times 11 = 110$

Violette	20 Calculs en 1 minute.		N° 32
$10 \times 11 = 110$	$5 \times 11 = 55$	$3 \times 11 = 33$	$6 \times 11 = 66$
$10 \times 11 = 110$	$7 \times 11 = 77$	$2 \times 11 = 22$	$6 \times 11 = 66$
$7 \times 11 = 77$	$4 \times 11 = 44$	$6 \times 11 = 66$	$7 \times 11 = 77$
$4 \times 11 = 44$	$8 \times 11 = 88$	$2 \times 11 = 22$	$7 \times 11 = 77$
$7 \times 11 = 77$	$7 \times 11 = 77$	$6 \times 11 = 66$	$10 \times 11 = 110$

Marron	20 Calculs en 1 minute.	N° 39
$2 \times 12 = 24$	$4 \times 12 = 48$	$3 \times 12 = 36$
$7 \times 12 = 84$	$4 \times 12 = 48$	$5 \times 12 = 60$
$6 \times 12 = 72$	$10 \times 12 = 120$	$6 \times 12 = 72$
$6 \times 12 = 72$	$6 \times 12 = 72$	$8 \times 12 = 96$
$4 \times 12 = 48$	$8 \times 12 = 96$	$5 \times 12 = 60$
		$5 \times 12 = 60$
		$4 \times 12 = 48$
		$8 \times 12 = 96$
		$7 \times 12 = 84$

Marron	20 Calculs en 1 minute.	N° 45
$9 \times 12 = 108$	$5 \times 12 = 60$	$8 \times 12 = 96$
$9 \times 12 = 108$	$5 \times 12 = 60$	$4 \times 12 = 48$
$5 \times 12 = 60$	$6 \times 12 = 72$	$4 \times 12 = 48$
$10 \times 12 = 120$	$5 \times 12 = 60$	$3 \times 12 = 36$
$4 \times 12 = 48$	$2 \times 12 = 24$	$9 \times 12 = 108$
		$9 \times 12 = 108$
		$5 \times 12 = 60$
		$7 \times 12 = 84$
		$3 \times 12 = 36$

Marron	20 Calculs en 1 minute.	N° 68
$9 \times 12 = 108$	$10 \times 12 = 120$	$8 \times 12 = 96$
$3 \times 12 = 36$	$4 \times 12 = 48$	$10 \times 12 = 120$
$8 \times 12 = 96$	$5 \times 12 = 60$	$7 \times 12 = 84$
$4 \times 12 = 48$	$2 \times 12 = 24$	$9 \times 12 = 108$
$10 \times 12 = 120$	$4 \times 12 = 48$	$5 \times 12 = 60$
		$5 \times 12 = 60$

Marron	20 Calculs en 1 minute.	N° 82
$10 \times 12 = 120$	$10 \times 12 = 120$	$4 \times 12 = 48$
$2 \times 12 = 24$	$10 \times 12 = 120$	$8 \times 12 = 96$
$3 \times 12 = 36$	$10 \times 12 = 120$	$3 \times 12 = 36$
$7 \times 12 = 84$	$5 \times 12 = 60$	$2 \times 12 = 24$
$9 \times 12 = 108$	$7 \times 12 = 84$	$6 \times 12 = 72$
		$8 \times 12 = 96$
		$2 \times 12 = 24$
		$7 \times 12 = 84$
		$6 \times 12 = 72$
		$8 \times 12 = 96$

Marron	20 Calculs en 1 minute.	N° 86
$9 \times 12 = 108$	$6 \times 12 = 72$	$5 \times 12 = 60$
$9 \times 12 = 108$	$5 \times 12 = 60$	$10 \times 12 = 120$
$3 \times 12 = 36$	$5 \times 12 = 60$	$9 \times 12 = 108$
$6 \times 12 = 72$	$2 \times 12 = 24$	$7 \times 12 = 84$
$4 \times 12 = 48$	$5 \times 12 = 60$	$9 \times 12 = 108$
		$4 \times 12 = 48$
		$3 \times 12 = 36$
		$2 \times 12 = 24$
		$5 \times 12 = 60$
		$2 \times 12 = 24$

Noire	20 Calculs en 1 minute.		N° 92
$7 \times 2 = 14$	$10 \times 10 = 100$	$4 \times 6 = 24$	$4 \times 10 = 40$
$6 \times 8 = 48$	$9 \times 2 = 18$	$9 \times 12 = 108$	$5 \times 2 = 10$
$6 \times 12 = 72$	$2 \times 10 = 20$	$7 \times 2 = 14$	$3 \times 6 = 18$
$9 \times 3 = 27$	$3 \times 6 = 18$	$8 \times 3 = 24$	$2 \times 6 = 12$
$10 \times 9 = 90$	$5 \times 6 = 30$	$2 \times 10 = 20$	$4 \times 10 = 40$

Noire	20 Calculs en 1 minute.		N° 73
$9 \times 2 = 18$	$10 \times 11 = 110$	$10 \times 10 = 100$	$10 \times 8 = 80$
$5 \times 11 = 55$	$3 \times 12 = 36$	$4 \times 8 = 32$	$9 \times 3 = 27$
$7 \times 6 = 42$	$6 \times 9 = 54$	$3 \times 9 = 27$	$6 \times 7 = 42$
$3 \times 6 = 18$	$7 \times 4 = 28$	$7 \times 8 = 56$	$4 \times 6 = 24$
$3 \times 11 = 33$	$3 \times 11 = 33$	$6 \times 8 = 48$	$7 \times 6 = 42$

Noire	20 Calculs en 1 minute.		N° 70
$7 \times 3 = 21$	$10 \times 3 = 30$	$6 \times 9 = 54$	$10 \times 8 = 80$
$4 \times 12 = 48$	$4 \times 5 = 20$	$8 \times 5 = 40$	$9 \times 9 = 81$
$2 \times 12 = 24$	$4 \times 5 = 20$	$7 \times 6 = 42$	$9 \times 3 = 27$
$4 \times 4 = 16$	$3 \times 9 = 27$	$4 \times 5 = 20$	$4 \times 7 = 28$
$9 \times 9 = 81$	$6 \times 12 = 72$	$8 \times 4 = 32$	$8 \times 10 = 80$

Noire	20 Calculs en 1 minute.		N° 31
$3 \times 7 = 21$	$5 \times 9 = 45$	$2 \times 8 = 16$	$7 \times 9 = 63$
$10 \times 7 = 70$	$9 \times 5 = 45$	$8 \times 4 = 32$	$3 \times 7 = 21$
$2 \times 7 = 14$	$4 \times 11 = 44$	$2 \times 2 = 4$	$4 \times 11 = 44$
$10 \times 4 = 40$	$8 \times 10 = 80$	$4 \times 10 = 40$	$8 \times 2 = 16$
$10 \times 11 = 110$	$4 \times 6 = 24$	$4 \times 10 = 40$	$8 \times 12 = 96$

Noire	20 Calculs en 1 minute.		N° 94
$5 \times 12 = 60$	$2 \times 7 = 14$	$7 \times 10 = 70$	$8 \times 8 = 64$
$9 \times 2 = 18$	$3 \times 6 = 18$	$8 \times 11 = 88$	$7 \times 11 = 77$
$4 \times 6 = 24$	$4 \times 4 = 16$	$6 \times 4 = 24$	$10 \times 2 = 20$
$3 \times 8 = 24$	$6 \times 8 = 48$	$2 \times 9 = 18$	$7 \times 11 = 77$
$6 \times 11 = 66$	$8 \times 5 = 40$	$2 \times 4 = 8$	$4 \times 7 = 28$

Bronze		20 Calculs en 1 minute.		N° 64			
99	: 11 = 9	36	: 9 = 4	27	: 3 = 9	14	: 7 = 2
36	: 4 = 9	36	: 4 = 9	63	: 9 = 7	70	: 7 = 10
56	: 8 = 7	56	: 8 = 7	50	: 5 = 10	9	: 3 = 3
96	: 12 = 8	30	: 10 = 3	9	: 3 = 3	44	: 11 = 4
20	: 10 = 2	80	: 8 = 10	21	: 7 = 3	54	: 9 = 6

Bronze		20 Calculs en 1 minute.		N° 73			
24	: 3 = 8	12	: 6 = 2	24	: 6 = 4	90	: 9 = 10
66	: 11 = 6	6	: 2 = 3	24	: 4 = 6	32	: 8 = 4
40	: 5 = 8	48	: 12 = 4	24	: 8 = 3	20	: 10 = 2
42	: 6 = 7	12	: 4 = 3	49	: 7 = 7	4	: 2 = 2
16	: 2 = 8	10	: 5 = 2	80	: 8 = 10	10	: 2 = 5

Bronze		20 Calculs en 1 minute.		N° 78			
16	: 8 = 2	90	: 10 = 9	54	: 9 = 6	27	: 9 = 3
45	: 5 = 9	72	: 12 = 6	20	: 2 = 10	24	: 6 = 4
16	: 2 = 8	12	: 2 = 6	56	: 7 = 8	77	: 11 = 7
63	: 7 = 9	45	: 9 = 5	63	: 7 = 9	81	: 9 = 9
100	: 10 = 10	48	: 12 = 4	45	: 5 = 9	12	: 2 = 6

Bronze		20 Calculs en 1 minute.		N° 72			
12	: 6 = 2	88	: 11 = 8	24	: 12 = 2	54	: 9 = 6
9	: 3 = 3	24	: 12 = 2	30	: 6 = 5	10	: 5 = 2
64	: 8 = 8	18	: 2 = 9	35	: 7 = 5	20	: 5 = 4
45	: 9 = 5	48	: 8 = 6	30	: 5 = 6	48	: 8 = 6
54	: 6 = 9	21	: 7 = 3	18	: 3 = 6	22	: 11 = 2

Bronze		20 Calculs en 1 minute.		N° 16			
9	: 3 = 3	63	: 9 = 7	55	: 11 = 5	49	: 7 = 7
44	: 11 = 4	70	: 7 = 10	40	: 4 = 10	110	: 11 = 10
120	: 12 = 10	15	: 3 = 5	18	: 9 = 2	63	: 7 = 9
40	: 4 = 10	96	: 12 = 8	42	: 6 = 7	30	: 10 = 3
100	: 10 = 10	44	: 11 = 4	21	: 3 = 7	40	: 4 = 10

Argent	20 Calculs en 1 minute.	N°	57
21	$= (8 \times 2) + 5$	7	$= (2 \times 3) + 1$
35	$= (6 \times 5) + 5$	27	$= (9 \times 3) + 0$
57	$= (5 \times 11) + 2$	38	$= (4 \times 9) + 2$
40	$= (4 \times 10) + 0$	15	$= (2 \times 7) + 1$
24	$= (10 \times 2) + 4$	129	$= (10 \times 12) + 9$
29	$= (10 \times 2) + 9$	77	$= (7 \times 11) + 0$
56	$= (6 \times 9) + 2$	70	$= (9 \times 7) + 7$
		24	$= (8 \times 3) + 0$
		51	$= (8 \times 6) + 3$
		41	$= (7 \times 5) + 6$
		43	$= (5 \times 8) + 3$
		20	$= (4 \times 5) + 0$
		42	$= (9 \times 4) + 6$

Argent	20 Calculs en 1 minute.	N°	94
21	$= (10 \times 2) + 1$	48	$= (8 \times 6) + 0$
59	$= (9 \times 6) + 5$	38	$= (5 \times 7) + 3$
32	$= (3 \times 10) + 2$	40	$= (10 \times 4) + 0$
94	$= (10 \times 9) + 4$	96	$= (8 \times 12) + 0$
34	$= (9 \times 3) + 7$	56	$= (8 \times 7) + 0$
109	$= (9 \times 12) + 1$	19	$= (9 \times 2) + 1$
58	$= (7 \times 8) + 2$	10	$= (5 \times 2) + 0$
		43	$= (4 \times 10) + 3$
		26	$= (4 \times 6) + 2$
		83	$= (8 \times 10) + 3$
		11	$= (4 \times 2) + 3$
		19	$= (8 \times 2) + 3$
		46	$= (9 \times 5) + 1$

Argent	20 Calculs en 1 minute.	N°	85
15	$= (3 \times 5) + 0$	76	$= (7 \times 10) + 6$
62	$= (7 \times 8) + 6$	49	$= (4 \times 12) + 1$
22	$= (9 \times 2) + 4$	53	$= (8 \times 6) + 5$
26	$= (7 \times 3) + 5$	64	$= (9 \times 7) + 1$
20	$= (5 \times 4) + 0$	27	$= (4 \times 6) + 3$
20	$= (5 \times 4) + 0$	49	$= (10 \times 4) + 9$
10	$= (3 \times 3) + 1$	71	$= (6 \times 11) + 5$
		112	$= (9 \times 12) + 4$
		57	$= (5 \times 11) + 2$
		57	$= (8 \times 7) + 1$
		24	$= (4 \times 6) + 0$
		16	$= (6 \times 2) + 4$
		40	$= (6 \times 6) + 4$

Argent	20 Calculs en 1 minute.	N°	18
25	$= (3 \times 8) + 1$	53	$= (8 \times 6) + 5$
41	$= (8 \times 5) + 1$	97	$= (9 \times 10) + 7$
39	$= (5 \times 7) + 4$	47	$= (5 \times 9) + 2$
37	$= (5 \times 7) + 2$	29	$= (5 \times 5) + 4$
64	$= (10 \times 6) + 4$	13	$= (3 \times 4) + 1$
30	$= (4 \times 7) + 2$	19	$= (2 \times 9) + 1$
93	$= (9 \times 10) + 3$	95	$= (8 \times 11) + 7$
		76	$= (10 \times 7) + 6$
		53	$= (9 \times 5) + 8$
		93	$= (8 \times 11) + 5$
		99	$= (9 \times 11) + 0$
		27	$= (7 \times 3) + 6$
		100	$= (8 \times 12) + 4$

Or		20 Calculs en 1 minute.		N° 70	
105 : 9 = 11	r= 6	26 : 3 = 8	r= 2	16 : 5 = 3	r= 1
14 : 3 = 4	r= 2	109 : 10 = 10	r= 9	45 : 4 = 11	r= 1
67 : 10 = 6	r= 7	6 : 3 = 2	r= 0	22 : 2 = 11	r= 0
15 : 6 = 2	r= 3	24 : 10 = 2	r= 4	19 : 5 = 3	r= 4
79 : 8 = 9	r= 7	46 : 9 = 5	r= 1	8 : 4 = 2	r= 0
29 : 3 = 9	r= 2	25 : 6 = 4	r= 1	53 : 8 = 6	r= 5
20 : 5 = 4	r= 0	27 : 7 = 3	r= 6		

Or		20 Calculs en 1 minute.		N° 81	
33 : 8 = 4	r= 1	74 : 7 = 10	r= 4	21 : 2 = 10	r= 1
65 : 10 = 6	r= 5	50 : 7 = 7	r= 1	79 : 8 = 9	r= 7
66 : 8 = 8	r= 2	77 : 7 = 11	r= 0	76 : 9 = 8	r= 4
46 : 4 = 11	r= 2	38 : 4 = 9	r= 2	33 : 9 = 3	r= 6
49 : 8 = 6	r= 1	10 : 4 = 2	r= 2	34 : 6 = 5	r= 4
99 : 10 = 9	r= 9	69 : 8 = 8	r= 5	73 : 8 = 9	r= 1
43 : 10 = 4	r= 3	21 : 3 = 7	r= 0		

Or		20 Calculs en 1 minute.		N° 82	
12 : 3 = 4	r= 0	73 : 9 = 8	r= 1	26 : 10 = 2	r= 6
61 : 7 = 8	r= 5	58 : 10 = 5	r= 8	22 : 6 = 3	r= 4
61 : 8 = 7	r= 5	21 : 8 = 2	r= 5	43 : 7 = 6	r= 1
10 : 3 = 3	r= 1	20 : 3 = 6	r= 2	61 : 7 = 8	r= 5
25 : 9 = 2	r= 7	35 : 3 = 11	r= 2	21 : 10 = 2	r= 1
51 : 7 = 7	r= 2	11 : 2 = 5	r= 1	97 : 9 = 10	r= 7
45 : 5 = 9	r= 0	73 : 8 = 9	r= 1		

Or		20 Calculs en 1 minute.		N° 94	
14 : 5 = 2	r= 4	40 : 4 = 10	r= 0	78 : 7 = 11	r= 1
40 : 10 = 4	r= 0	48 : 5 = 9	r= 3	26 : 9 = 2	r= 8
45 : 7 = 6	r= 3	18 : 2 = 9	r= 0	71 : 9 = 7	r= 8
41 : 4 = 10	r= 1	26 : 7 = 3	r= 5	46 : 6 = 7	r= 4
22 : 2 = 11	r= 0	41 : 8 = 5	r= 1	33 : 9 = 3	r= 6
63 : 7 = 9	r= 0	38 : 4 = 9	r= 2	51 : 8 = 6	r= 3
28 : 5 = 5	r= 3	48 : 6 = 8	r= 0		